STEER TO WIN: HOW TO MANAGE THE COMPLEXITY OF SUSTAINABILITY

BERYLLS BY ALIXPARTNERS



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BERYLLS BY ALIXPARTNERS INSIGHT

Berylls' steering framework enables automakers and suppliers to comply with stricter sustainability regulations and drive top and bottom-line improvements.

INTRODUCTION: WHY MAKING REAL PROGRESS IN SUSTAINABILITY REQUIRES HIGH-QUALITY STEERING

Sustainability has become central to However, progress is still being made in a everything automakers and suppliers do, piece meal way by many companies, raand for years they have been publishing ther than as part of a holistic plan for the sustainability reports that highlight their future of the business. This needs to progress on reducing carbon emissions change for two reasons: firstly, OEMs and and transitioning to electric vehicles.

suppliers are under increasing pressure

FIGURE 1: SUSTAINABILIY MATURITY STAIRCASE



from regulators, shareholders and cus- the business, with key performance inditomers to ensure their products, proces- cators (KPIs) that are tracked with the ses and supply chains meet the highest same level of rigor as financial perforstandards of sustainability. Secondly, wellcoordinated measures to use energy and materials more efficiently and increase recycling offer opportunities to increase the top and bottom line: our estimates than €260 per vehicle, for example.

the risk of implementing individual use cases without an overarching system to steer sustainability throughout the organization is that companies get stuck at Stage 01 or at best Stage 02 of what we (Figure 1).

benefit from new sustainable business opportunities, OEMs and suppliers must ensure that sustainability is properly steered. That means measuring and managing sustainability performance must become part of the overall governance of

mance indicators.

Given how wide the scope of new environmental, social and governance (ESG) regulation is, particularly in Europe, comshow potential profit impact of more panies need a holistic steering system that brings together the different parts of the organization involved in issues such In large, complex automotive businesses, as reducing emissions and water use. They also need to translate their goals into KPIs that are manageable for each layer of the organization.

In this report we look in detail at both the define as the sustainability staircase new regulations the auto industry must respond to, and the business opportunities presented by sustainability. Then we To reach Stage 03 and get the maximum set out how the Viable System Model (VSM) can be used to effectively steer sustainability, with a KPI "tree" as the operational backbone.

REGULATION IN FOCUS

What distinguishes today's ESG regulations from earlier environmental rules is their comprehensive coverage of the entire vehicle lifecycle, from design to disposal. As a result, understanding the im- are most challenging for OEMs and supplications of the different regulatory standards by having an early warning sys- bon Border Adjustment Mechanism, the tem in place is essential for OEMs and Batteries Regulation and the End-of-Life suppliers seeking to successfully navigate Vehicles Directive. The EU's carbon dioxthe complex landscape of sustainability governance and reach the top of the and the emissions trading system have staircase described above (Figure 1).

In this chapter, we provide an overview of the regulations - with a focus on the European Union – having the greatest impact on the automotive industry, and which pliers to comply with. They are the Caride emissions performance standards also greatly impacted the automotive industry, however given their maturity we do not discuss them here.

FIGURE 2: SUSTAINABILITY REGULATION (EU) BY DIFFICULTY OF COMPLIANCE AND OVERALL IMPACT **ON THE AUTOMOTIVE INDUSTRY**



CARBON BORDER ADJUSTMENT MECHANISM

Why was the regulation introduced?

The Carbon Border Adjustment Mechanism (CBAM), in force since 2023, was introduced with the aim of mitigating greenhouse gas (GHG) emissions embedded in goods imported into the EU. The rules are also intended to prevent the risk of carbon leakage (that is to say, companies moving production out of the EU to countries with less strict emissions regulation, resulting in their overall carbon footprint increasing) by incentivizing emissions reductions globally. The CBAM targets various sectors including steel, aluminium, and chemicals, which supply automotive manufacturing.

What is the regulation's impact on the automotive industry?

Under CBAM, OEMs and suppliers are subject to a mandatory compensation scheme for GHG emissions embedded in the goods they import into the EU. They pay by purchasing CBAM certificates (the certificate price corresponds to the average weekly EU Emissions Trading System allowance price) or participating in an emissions trading system in the country the goods came from. The cost of compensating for embedded GHG emissions has a significant impact on the automotive industry, compounded by the difficulty of ensuring the company is compliant.

How high is the compliance standard?

To comply with CBAM, OEMs and suppliers must achieve complete transparency on emissions along the entire value chain, by installing a sound governance mechanism. Given the complex nature of automotive supply chains and all the interwoven players, as well as the challenge of effectively bringing in reduction measures by sourcing goods with lower emissions, CBAM compliance has a high degree of difficulty.

BATTERIES REGULATION

Why was the regulation introduced? The Batteries Regulation, effective from 2023, aims to prevent and reduce the adverse impacts of using batteries by mitigating the environmental footprint of battery production, use, and disposal. It seeks to promote sustainable practices, reduce resource depletion, and limit the potential environmental harm from waste batteries.

What is the regulation's impact on the automotive industry?

The regulation has a high degree of impact on the automotive industry because it applies to a battery's full lifecycle. In the production or 'cradle-to-gate' phase, OEMs and suppliers must adhere to restrictions on hazardous substances and include a minimum share of recycled contents for cobalt, lead, lithium and nickel. That applies from 2031, with higher thresholds from 2036. In the use phase, from 2027 onwards a digital battery passport must be provided containing information on the battery model, including carbon footprint, performance and durability. At the end of the battery's life, it is an OEM's or supplier's responsibility to collect each one brought into the market and assess its 'second life' potential for re-use in another industry.

How high is the compliance standard?

Compliance with the Batteries Regulation requires complete transparency throughout the entire battery lifecycle. Based on the insights of the value chain assessment, adjustments to supplier selection and the battery development process may be required, enabled by "4Rs" capabilities (refurbish, remanufacture, reuse and recycle) and effective steering mechanisms. These requirements present the risk of increased stress on the way OEM and supplier organisations are run, as well as significantly increased operational costs, making compliance difficult.



END-OF-LIFE VEHICLES DIRECTIVE

Why was the regulation introduced?

Like the Batteries Regulation, the proposed End-of-Life Vehicles (ELV) Directive initially introduced in 2000 - sets out to incentivize circularity throughout a vehicle's lifecycle by setting standards for reusability, recyclability and recoverability.

What is the regulation's impact on the automotive industry?

New regulation that would replace the original directive was proposed in 2023. The existing directive already has high standards, including that 95% of the weight of an ELV should be recovered or reused. However, the proposed new rules include ensuring carmakers are financially responsible for vehicles when they become waste, so that the right ELV processes are carried out by recycling and reuse facilities. OEMs and suppliers will also have to ensure at least 25% of the plastic used to build a vehicle is recycled, and that more materials are recovered, including steel and aluminium.

How high is the compliance standard?

As with the Batteries Regulation, compliance with the proposed ELV regulation can only be achieved via complete transparency across the entire value chain. Effective steering mechanisms are required to successfully achieve circularity, and non-compliance is not only a threat to the environment and an OEM or supplier's brand image. There is also a financial risk: our estimates indicate that if 20% of a company's vehicles failed to meet end-of-life targets, they may face fines in the region of €200 million, assuming a penalty per vehicle of €2,000 and annual EU-wide combined sales of 500,000 electric vehicles, of which 20% fail to meet end-of-life targets.

FIGURE 3: SELECTED GLOBAL SUSTAINABILITY **REGULATIONS AND ASSOCIATED PENALTIES** FOR NON-COMPLIANCE.



regulatory landscape presents significant for long-term competitiveness and envichallenges to automotive players, neces- ronmental stewardship, as non-complisitating complete transparency and advanced governance mechanisms throughout the entire value chain. Proactive ad-

THE UPSIDE OF SUSTAINABILITY: **TURNING GREEN INTO GOLD**

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meeting regulatory requirements and In Figure 4 below, we set out potential tip of the iceberg.

FIGURE 4: POTENTIAL SUSTAINABILITY CHANGES

	ILLUSTRATIVE USE CASE
PURCHASING	Design shifts Shift from aluminum to steel to reduce both costs and CO ₂
PRODUCTION	Energy management Optimize the management of in the paint booth) using Al
INBOUND & OUTBOUND LOGISTICS	Local sourcing Increase the share of local so for logistics (and potentially in
SALES	Price increases & reduce Increase prices for particularl sustainability line) or improve
IN USE	Remanufacturing Introduce remanufacturing (e parts cost (and avoid expensi
END OF LIFE/ RECYCLING	Recycling Systematically recycle and us (e.g., from the battery)

E Approximate profit impact per vehicle

Source: Berylls by AlixPartners

In conclusion, the evolving automotive aptation to these standards is imperative ance poses significant financial risks, including substantial fines.

However, sustainability is not just about changes that can significantly increase profit per vehicle. We found an **upside** avoiding fines – there is a positive busi- potential of more than €260 per vehi**ness case** both for OEMs and suppliers. **cle** – and we believe this is very much the



THE UPSIDE 09

FIGURE 5: INDICATIVE COST CALCULATION FOR A REMANUFACTURED ON-BOARD CHARGER



One promising potential use case is remanufacturing the car's on-board charger, which can then be sold as a spare part hicle. in the aftermarket. Comparing the price of a new part and the cost of remanufac- Sustainable use cases also extend to othcan be realized (see Figure 5). In addition, the cost savings can increase over time, since after series production ends, the price of spare parts can go up because they are produced in lower volumes. And of course, further savings might be achievtypes of parts.

(If you want to learn more about refurbishment, please refer to <u>our earlier study</u>, which will soon be followed by a new publication assessing the carbon emissions sav*ings from refurbishment.*)

efficiency does not just reduce the manufacturer's energy costs, but also the **cost** this also holds true for assessing the of emissions certificates under the EU's Emission Trading System. Furthermore, all emissions reduced along the value chain can reduce costs for volun-

tary CO, compensation if it is the automaker's goal to sell a carbon-neutral ve-

turing, savings of around €110 per part er companies involved in the sales process, such as dealers. If dealers aim to hand over fully charged battery electric vehicles (BEVs) to customers to facilitate the switch to e-mobility, they can reduce their emissions and save money by having solar power cells installed. We estiable via the refurbishment of different mate this can easily lead to savings of around **€12 per BEV charged**.

Depending on the sustainability maturity of each company in the various parts of the value chain, some top- or bottomline improvements will be easier to achieve than others. That's why sustainability needs to be closely steered across Each measure which increases energy the company, to understand where the opportunities can be found. Of course, sometimes-significant investments required to turn potential use cases into reality.

MAXIMIZING THE SUSTAINABILITY **BENEFIT: THE ANSWER LIES IN THE** STEERING SYSTEM

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Companies must now urgently integrate all the dimensions of sustainability into their operations, strategy, and decision-making processes. Yet doing so is not at all straightforward. Organizations need to measure the performance of all their functions and partners along the value chain, at all management levels, in all regions and across the entire lifecycle of the product.

The complexity extends from the strategic level down to the operational level, involving multiple stakeholders, processes, and systems. We believe the answer to making complexity controllable lies in a steering system such as the Viable System Model, developed by the operations research theorist Stafford Beer in his 1972 book Brain of the Firm. The model works in the following ways:

- viable systems, as Figure 6 below shows:

FIGURE 6: THE VIABLE SYSTEM MODEL (VSM)

SYSTEM 5: NORMATIVE FUNCTIONS

- » Normative corporate management
- » Last decision-making authority of the system » Establishes identity, defines values, ground
- rules, basic assumptions
- » System 5 ensures that system 3 and 4 function effectively regarding the purpose
- of the system

SYSTEM 3*: AUDITING FUNCTION

Via the functions of system 3*, system 3 receives unfiltered information from the operational systems(audits, inspections, etc.).

SYSTEM 1: OPERATIVE UNITS

- » Fulfill the **purpose of the system** in which they produce what the customer pays for
- » High autonomy
- » Own budgets and resources » Responsible management
- » Always consist of a relevant environment, operations directed towards it and the
- management of those operations in a changing environment

Source: Berylls by AlixPartners, following Pfiffner (2020) – Die dritte Dimension des Organisierens

• The primary focus of the Viable System Model (VSM) is not to define structures such as the established divisions and departments within an organization, but to define the relationships between them. This principle, called "recursivity", enables problem-solving strategies for dealing with complexity across the organization.

• Using the VSM, the operational units of a company must be organized as five



STEERING SYSTEM 11

Applying the model to the complexity of measuring and managing sustainability throughout an automotive organization, each system within the company must answer these fundamental questions:

System 5

5

3

2

Are the purpose, mission and role of sustainability clearly defined, meaningful and anchored across the whole organization? What effect do the normative guidelines have in today's steering system?

System 4

Is the strategic orientation for sustainability clear (the basic sustainability requirements vs. current purchasing criterion, for example)? Is the sustainability strategy communicated clearly throughout the organization?

System 3

Are sustainability priorities set in a targeted manner across, for example, the functions (System 1)? Are resources being used in the best way? What is the "currency" for sustainability?

System 2

Can the operational units of System 1 coordinate their sustainability efforts and avoid overlaps? How is sustainability handled in System 2 processes such as policies and guidelines?

System 1

What are the sustainability requirements of each specific group you interact with (customers and regulators for example)? How are competitors responding to those requirements? What contribution to overall sustainability goals can this largely autonomous system make, and at what cost?

Key decisions in designing the target sus- tive management shown in Figure 6 above. tainability steering system include deter- In plain terms, companies that apply the mining which unit has day-to-day respon- VSM are at least one step ahead of their sibility for making sure changes happen competitors in seizing the opportunities (System 1), implementing centralized or created by this period of industry transidecentralized control, and how to create a system that can cope with a certain amount of friction, to accommodate the autonomy of the product teams or func- relies on clear targets for each level of the overall goals into measurable variables tem 1 need measurable KPIs derived within each VSM system.

Following the model frees up management time while delivering the critical interplay of operational, strategic and norma-

tion and transformation.

However, effective sustainability steering tions. Leaders must also translate the organization. The business units in Sysfrom the strategic goals (set in System 4) to work autonomously to meet the company's sustainability goals and obligations. In the following section, we set out our approach to target setting and measuring.

A KPI TREE IS THE OPERATIONAL BACKBONE OF THE STEERING MODEL

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As described above, sustainability affects indirect emissions along the value chain every level of an organization in intercon- such as use-phase greenhouse gas emisnected ways. A target set by one departsions like driving combustion engine vement to reduce greenhouse gas emissihicles produced by a car-manufacturer ons, for example, is very likely to also (Scope 3). affect the activities of other functions and Integrating measures that reduce Scope departments further up or down the value chain. Additionally, a company aiming 1 to 3 greenhouse gas emissions into corto improve its overall sustainability per- porate strategies remains challenging. It formance, must consider further environ- is crucial for companies to break down the overarching sustainability objectives mental impacts besides greenhouse gas into measurable actions across all levels, emissions (global warming), including but not limited to land use change, particulaensuring alignment and accountability throughout the organization. te matter formation or soil acidification.

Using a KPI tree supports companies' ef-To effectively steer actions to reduce a forts to do this, and also helps them fulfil company's carbon footprint, accurately measuring greenhouse gas emissions as regulatory requirements such as those drivers of global warming is essential. outlined in Germany's Corporate Social These emissions can be categorized in Responsibility Reporting Regulation three ways: direct emissions from (CSRRUG). It gives leaders oversight of sources owned by the company, such as the KPIs each level of the organization is pursuing and helps them to visualize the its factories (Scope 1), indirect emissions from energy bought by the company to links throughout the company, ultimately power its operations (Scope 2), and other driving sustainable business practices.

FIGURE 7: BREAKING DOWN CARBON EMISSIONS KPIS WITHIN AN ESG FRAMEWORK



Establishing the KPI tree

In establishing a KPI tree, the first step is to define specific KPIs across all organizational tiers, from top management down to the Bill of Materials (BOM) level (see Figure 8 below). A main objective is to for- To implement the KPI tree, robust IT sysmulate KPIs that facilitate the budgeting of sustainability impact drivers such as lower carbon emissions and financial goals, for which each organizational level to collect and analyze data across organiis assigned clear targets.

goal – such as a company-wide carbon budget - enabling internal emissions trading. Through such measures, the or- driving continuous improvement in susganization works to optimize resource tainability efforts.

allocation across the enterprise and move toward the most cost-effective sustainability measures.

tems are vital for measuring progress and generating compliance reports. The right data and analytics tools are needed zational levels, providing real-time insights into sustainability performance These targets contribute to an overarching and streamlining reporting processes. Effective IT integration is essential for maximizing the efficacy of the KPI tree and

The automotive value chain provides a natural structure

In structuring the KPI tree, organizations which helps to minimize implementation can leverage the automotive value chain as the foundational framework. Sustainability goals can be seamlessly integrated into existing organizational processes,

barriers. The example below shows the hierarchy of KPI levels for purchasing, for example:

FIGURE 8: EXAMPLE LEVELS OF THE KPI TREE ALONG THE AUTOMOTIVE VALUE CHAIN





As the example shows, the Level 1 KPI is In addition to setting the KPIs and organthe overarching goal – to measure car- izing them within the framework of the KPI bon dioxide equivalents per passenger. tree, organizations must align KPI own-Level 2 represents each step of the auto- ership with process owners to drive acmotive value chain, ensuring sustainability considerations linked to the overarching goal are considered in the procurement, production, development and dependencies between different metrics, sales processes.

Level 3 KPIs focus on actions for specific sustainable practices. functions such as direct purchasing or indepartment. Level 4 KPIs are linked to the vehicle itself, tracking sustainability metrics tailored to individual vehicle model lines, while Level 5 KPIs provide further granularity through sustainability metrics at the platform and component level. Level 6 KPIs, at the component or bill of materials (BOM) level, track specific sustainability indicators to ensure compliance and identify optimization opportunities.



countability and designate a single source of truth. Making sustainability KPIs part of individual employee goals and clarifying such as carbon emissions and recycling quotas, are also critical steps in fostering

bound logistics within the procurement Using a KPI tree supports companies' efforts to do this, and also helps them fulfil regulatory requirements such as those outlined in Germany's Corporate Social Responsibility Reporting Regulation (CSR-RUG). It gives leaders oversight of the KPIs each level of the organization is pursuing and helps them to visualize the links throughout the company, ultimately driving sustainable business practices.

BRINGING PEOPLE WITH YOU ON THE SUSTAINABILITY JOURNEY: THE ROLE OF PURPOSE

critical, but the effort will achieve nothing if employees do not accept that change is North Star even through difficult times. In needed and pull in the same direction. To the context of sustainability, many emensure that the whole workforce stands ployees have already taken on board the united behind implementing sustainabil- importance of the issue as individuals, ity, a clear purpose must be communi- and this makes it easier for companies to cated that makes the transformation communicate their target picture for a meaningful for individual employees.

Establishing an effective steering model is acts as a valuable glue to unite the workforce. It keeps teams pursuing the same sustainable future and to create incentives for implementation.

Companies still often neglect this stage, but in times of transformation, purpose

There are three steps to developing a compelling purpose:

- 1. Reflect on the company's core values and beliefs: what do you want to stand for in the context of sustainability?
- 2. Understand the needs and expectations of all stakeholder groups, including employees, customers and local communities
- 3. Craft a clear and inspiring purpose statement based on these insights

As well as making implementation more societal goal – working for a company with effective, having a clear sustainability pur- a clearly defined purpose is the second pose can become a competitive advan- most important criterion for employees, tage in recruiting skilled workers. This is directly after remuneration and even bebecause employees are increasingly moti- fore the actual role (see Harvard Business vated if their work contributes to a higher, Review 1/2021, "Calling Brands").

To make sure that employees are united behind the sustainability purpose, automotive companies need to address two different groups: new employees should be hired based on their intrinsic drive to contribute to sustainability, while existing employees need to be taken along. This can be done best by:

- Defining clear sustainability responsibilities for every employee
- Offering training in the necessary skills to monitor sustainability KPIs
- Incentives for employees and managers linked to sustainability KPIs
- Managers leading by example with a sustainability mindset

CONCLUSION

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The days of automakers competing to promote the most ambitious sustainability goals are passed. Actually executing the ambitions is now an urgent necessity, to satisfy regulatory obligations and customer expectations. And the answer to making this happen? It's the steering system, stupid - to paraphrase the famous words of Bill Clinton's election strategist.

Our experience working with OEMs and suppliers has shown that the key to solving the complex challenge of sustainability, and staying ahead of rivals, is through effective steering. Just as automotive companies have mastered the control of their financial resources over the last 100 years, now they must embed a similar level of oversight of their environmental and social impact and resources.

The key steps that OEMs and suppliers should take now are:

- transformation
- today's financial steering
- better in their transformations

An effective sustainability control system must be tailored to the individual organization. Berylls brings a proven methodology to the table, using the VSM to analyze the company's current steering model and design the target sustainability control system. The model becomes reality by using the operational backbone of the KPI tree and managing employees' response to change, building support with a clear sustainability purpose. We have deep expertise working with all parts of the automotive value chain and are committed to working with clients to embed sustainability.

Get in contact with us to start your organization's sustainability steering journey.

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Set a clear strategy that goes beyond regulatory demands to reap top- and bottom-line benefits in the sustainability

Set up an early-warning system and watch regulations closely to be prepared for different regulatory scenarios

Set up a holistic steering model for sustainability that has the same management attention and detailed design as

Define sustainability targets in alignment with the company's overall strategy and break down central targets into manageable KPIs for each organizational unit

Don't underestimate the power of a clear purpose on sustainability - purpose-driven organizations are performing

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GET TO KNOW US.

Berylls by AlixPartners – The expertise of our top management consultants extends across the complete value chain of automobility – from long-term strategic planning to operational performance improvements. Based on our automobility thought leadership Berylls by AlixPartners stand out with their broad experience, their profound industry knowledge, their innovative problem-solving competence and, last but not least, their entrepreneurial thinking.

YOUR CONTACT PERSONS



Peter Trögel Partner peter.troegel@berylls.com



Tobias Detzler Project Manager tobias.detzler@berylls.com



Alexander Van Woudenberg Project Manager alexander.vanwoudenberg @berylls.com

Theresa Stütz Associate Partner theresa.stuetz@berylls.com



Samuel Schramm Consultant samuel.schramm@berylls.com

Special thanks for their contribution to this article to:





Philipp Enderle Associate Partner



Maximilianstraße 34 | 80539 München | +49 89 710 410 40-0 info@berylls.com | www.berylls.com Munich, August 2024



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by **Alix**Partners

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